



**Educator
Module**

Introduction to CAR T-Cell Therapy



Agenda

- Objectives
- Introduction to chimeric antigen receptor T (CAR T)-cell therapy
- Current CAR T-cell products and clinical trials
- CAR T-cell therapy availability
- CAR T-cell treatment process
- Common adverse events associated with CAR T-cell therapy
- Conclusions

Objectives

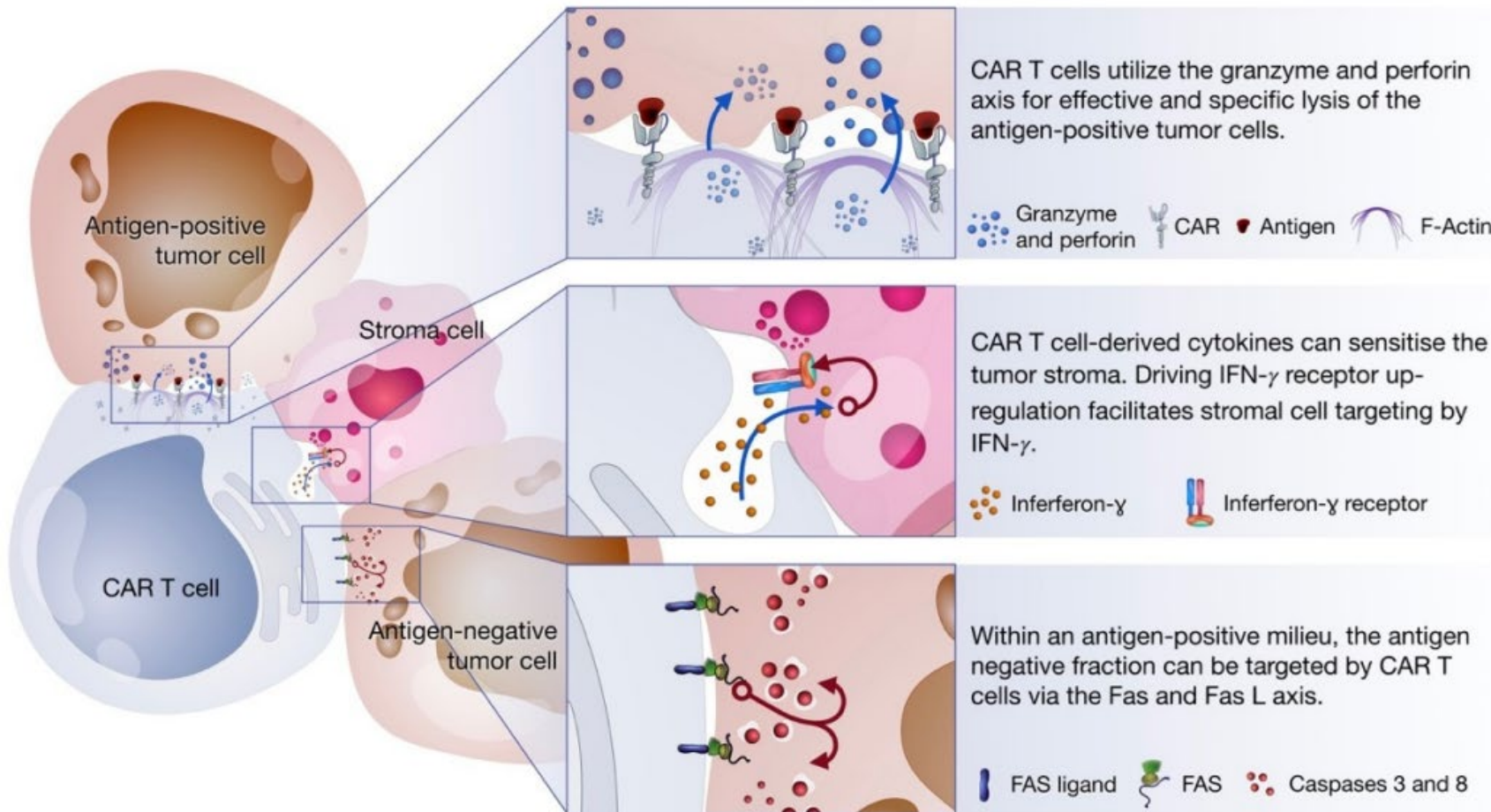
- Review the definition and mechanism of action of CAR T-cell therapy
- Compare and contrast CAR T-cell therapy to conventional chemotherapy and other immunotherapy modalities
- Review current CAR T-cell options and emerging CAR T-cell therapies in late stages of clinical development
- Understand the CAR T-cell treatment process for patients
- Identify common treatment-related toxicities associated with CAR T-cell therapy

What Is CAR T-Cell Therapy?

- Autologous T cells engineered to express a specific T-cell receptor, which enables the T cells to recognize tumor cells and initiate cytotoxic activity¹
- A cellular therapy that is entirely different from conventional chemotherapy (e.g., doxorubicin, cytarabine, etoposide, fluorouracil, etc)^{2,3}
- CAR T-cell therapy is more similar to existing antibody therapies (e.g., immune checkpoint inhibitors)⁴
 - Similar mechanism of action because they both have antigen targets and cause immune activation
- Also can be compared to bispecific T-cell engager (BiTE) therapies (e.g., blinatumomab)³
 - Both therapies rely on the engagement of T cells with malignant cells
 - Adverse events can be similar to those associated with CAR T cells

1. Miliotou A, Papadopoulou LC. *Curr Pharm Biotechnol*. 2018;19:5-18. 2. NIH. Chemotherapy to Treat Cancer. 2015. www.cancer.gov/about-cancer/treatment/types/chemotherapy. Accessed October 10, 2019. 3. NIH. CAR T Cells: Engineering Patients' Immune Cells to Treat Their Cancers. 2019. www.cancer.gov/about-cancer/treatment/research/car-t-cells. Accessed October 10, 2019. 4. NIH. Immunotherapy to Treat Cancer. 2019. www.cancer.gov/about-cancer/treatment/types/immunotherapy. Accessed October 10, 2019. 5. Slaney CY, et al. *Cancer Discov*. 2018;8:924-34.

CAR T-Cell Therapy Mechanism of Action



CAR T-cell therapy:

1. Causes lysis of antigen-positive tumor cells
2. Modulates tumor microenvironment by sensitizing tumor stroma
3. Causes lysis of antigen-negative tumor cells through apoptotic mechanisms

Benmebarek M-R, et al. *Int J Mol Sci.* 2019;20:1283.

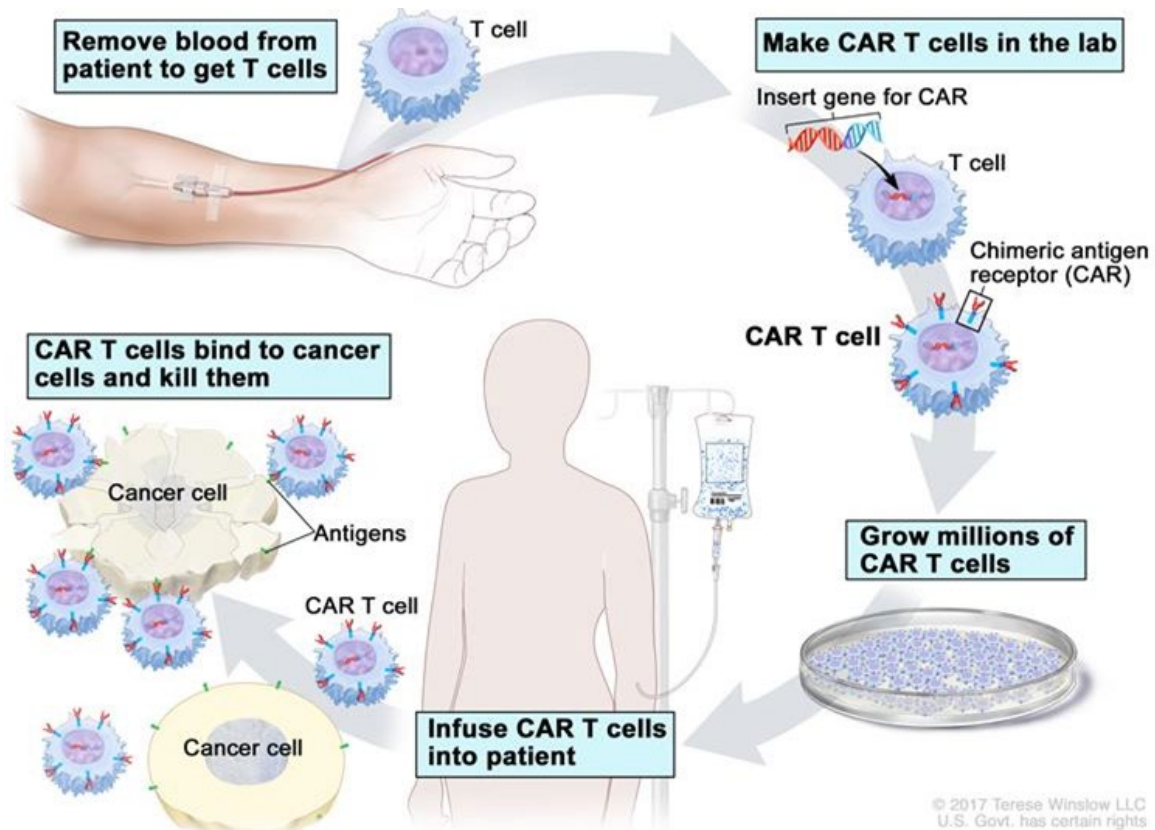
Unique Benefits of CAR T-Cell Therapy

- Biological therapy that often requires shorter treatment courses than many other conventional regimens¹
- Can be useful against disease that is refractory to chemotherapy¹
- Can be used independent of or in addition to bone marrow transplant (BMT)²
- Because it utilizes the patient's own cells, there are no graft-versus-host complications
 - However, CAR T cells retain a “graft”-versus-tumor effect³

1. Schuster SJ, et al. *N Engl J Med*. 2019;380:45-56. 2. Shalabi H, et al. *Biol Blood Marrow Transplant*. 2018;24:S20-4. Abstract 6. 3. Bonifant CL, et al. *Mol Ther Oncolytics*. 2016;3:16011.

CAR T-Cell Treatment Is Individualized

CAR T Cells Produced From the Patient's Own Cells¹



- Current CAR T-cell therapies are engineered for each individual recipient
 - Research is ongoing to create “off-the-shelf” CAR T-cell products, but are not yet available^{2,3}
- To create CAR T cells, T cells must be collected from the patient’s tissue, tumor, or blood
 - FDA-approved products are collected from blood
- T cells are then processed in manufacturer’s lab to add an engineered antibody that is specific to the disease target

1. NIH. CAR-T cell therapy. www.cancer.gov/publications/dictionaries/cancer-terms/def/car-t-cell-therapy. Accessed October 7, 2019. 2. Zhao J, et al. *J Hematol Oncol*. 2018;11:132. 3. Ruella M, Kenderian SS. *BioDrugs*. 2017;31:473-81.

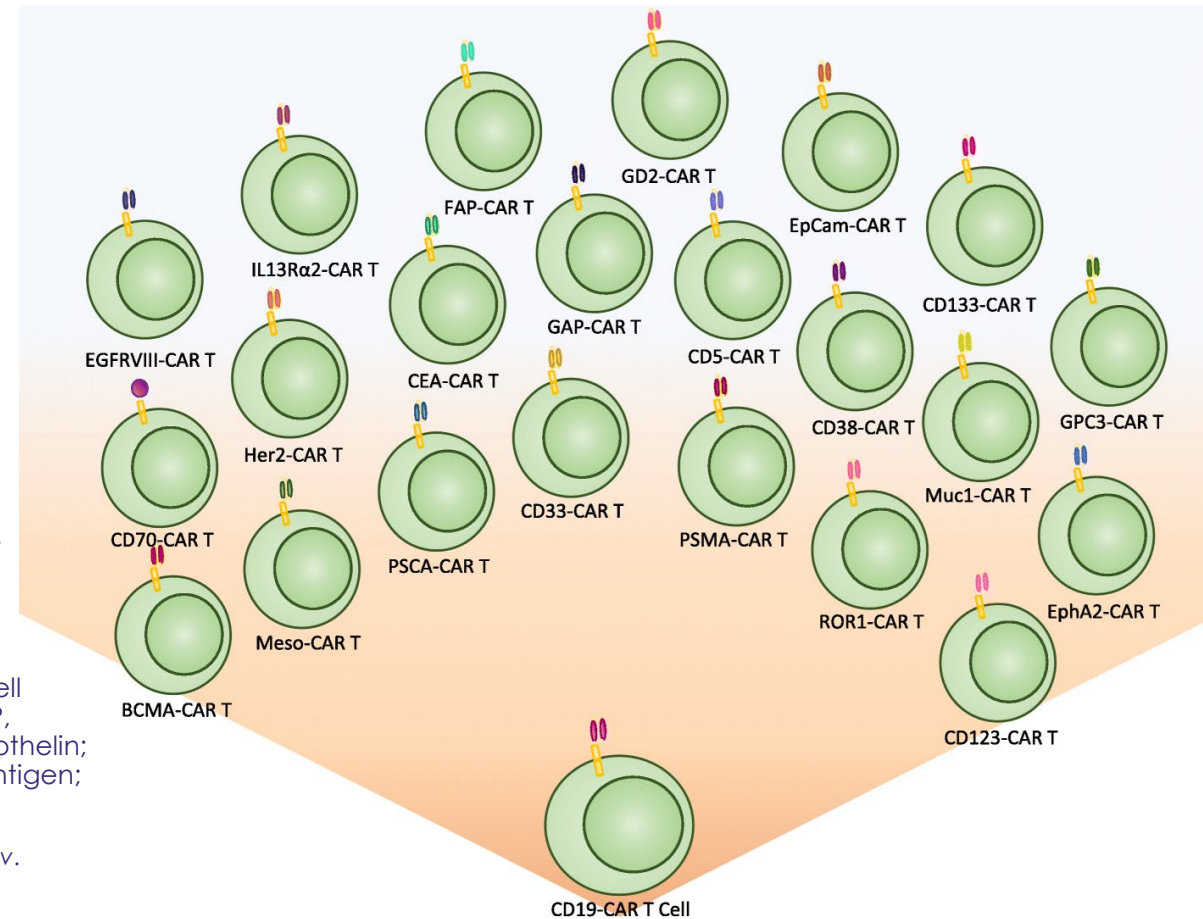
What Targets Are Possible?

- FDA-approved products target CD19
 - CD19 is an antigen expressed primarily on B cells
 - Therefore, CD19 is heavily expressed by B-cell and precursor B-cell malignancies
- Other studies focused on a range of targets for multiple cancer types¹
 - ROR1 (i.e., NTRK1) for lung and breast cancer
 - BCMA and CD38 for multiple myeloma
 - HER2 for breast cancer and sarcoma
 - PSMA for prostate cancer
- Each CAR T cell is effective only against its target antigen and therefore ineffective against antigen-negative or -downregulated targets²

BCMA, B-cell maturation antigen; CEA, carcinoembryonic antigen; EpCam, epithelial cell adhesion molecule; EphA2, erythropoietin-producing hepatocellular carcinoma A2; FAP, fibroblast activation protein; GAP, goblet cell-associated antigen passages; Meso, mesothelin; Muc1, mucin 1; PSCA, prostate stem cell antigen; PSMA, prostate-specific membrane antigen; ROR1/NTRK1, neurotrophic tyrosine kinase receptor-related 1.

1. Townsend MH, et al. *J Exp Clin Cancer Res.* 2018;37:163. 2. Majzner R, Mackall CL. *Cancer Discov.* 2018;8:1219-26.

Multiple Targets Pursued for CAR T-Cell Therapy¹



FDA-Approved CAR T-Cell Products

CAR T-Cell Product	FDA Approval	Target	Indication(s)	Efficacy
Axicabtagene ciloleucel (Yescarta) ¹	10/2017	CD19	Adults with relapsed/refractory large B-cell lymphoma, including DLBCL-NOS, PMBCL, high-grade B-cell lymphoma, and DLBCL arising from FL, after ≥2 lines of systemic therapy	ORR: 82% ² 6-mo PFS: 49%
Tisagenlecleucel (Kymriah) ³	8/2017	CD19	<ul style="list-style-type: none"> Adults with relapsed/refractory large B-cell lymphoma, including DLBCL-NOS, high-grade B-cell lymphoma, and DLBCL arising from FL, after ≥2 lines of systemic therapy Patients age ≤25 with B-cell precursor ALL that is refractory or in second or later relapse 	ORR: 52% ⁴ 12-mo PFS: 65% (79% in patients with CR)

ALL, acute lymphocytic leukemia; CR, complete response; DLBCL, diffuse large B-cell lymphoma; FL, follicular lymphoma; ORR, objective response rate; PFS, progression-free survival; PMLBCL, primary mediastinal B-cell lymphoma; NOS, not otherwise specified.

1. Yescarta (axicabtagene ciloleucel) package insert. <https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf>. 2. Jain MD, et al. *Ther Clin Risk Manag*. 2018;14:1007-17. 3. Kymriah (tisagenlecleucel) package insert. <https://www.pharma.us.novartis.com/sites/www.pharma.us.novartis.com/files/kymriah.pdf>. 4. Schuster SJ, et al. *N Engl J Med*. 2019;380:45-56.

Becoming an Authorized Center

- To administer CAR T-cell therapy, institutions must be enrolled with the manufacturers' REMS programs



Includes review of:

- Full prescribing information
- REMS live training
- Adverse reaction management guide

Resources and complete steps required for enrollment are available at manufacturers' REMS websites:

yescartarems.com
kymriah-rems.com



- All relevant staff trained on REMS program requirements and complete knowledge assessment
- Maintain training records
- Maintain ≥ 2 vials tocilizumab per patient on-site and ready to be administered within 2 hr
- Provide patients/caregivers with Patient Wallet Card
 - Instruct to remain within 2 hr for 4 wk after infusion
- Maintain training and retraining program

Kite. Risk Evaluation and Mitigation Strategy (REMS). www.yescartarems.com/. Accessed 10/7/19.

The CAR T-Cell Treatment Process

Cost of Treatment

- Axicabtagene ciloleucel is priced at \$373,000 and tisagenlecleucel at \$373,000-\$475,000, depending on indication^{1,2}
 - Does not include associated cost of treatment (i.e., hospitalization, clinic visits, follow-up)³
 - Approved indications are covered by many major insurance carriers and Medicare⁴
- CAR T-cell therapy may be available at no cost to the patient in clinical trials
 - Careful consideration is required for non-study-related costs, for which patients may be liable

1. Lash A. Xconomy. 2019. <https://xconomy.com/national/2019/01/03/for-car-t-cancer-fighters-in-the-real-world-two-roads-diverge/>. Accessed October 10, 2019. 2. Santomaso B, et al. *Am Soc Clin Oncol Educ Book*. 2019;39:433-44. 3. Kahl KL. *Cure*. 2019. www.curetoday.com/articles/medicare-coverage-of-cart-cell-therapy-opens-patient-access-to-lifesaving-treatment. Accessed October 10, 2019.

Patient Eligibility for CAR T-Cell Therapy

- Per FDA guidelines for approved indications^{1,2} or insurance criteria³
 - May vary based on clinical trial protocols

- ECOG 0-1*
- Neurological, cardiac, pulmonary, hepatic, and renal function per oncologist approval
- No uncontrolled infections
- Cannot have acute GVHD
- Bulky disease, disease impacting organ function, or ECOG >1 may benefit from debulking with chemotherapy prior to initiation of CAR T-cell products
- Patients must have sufficient organ reserve to tolerate lymphodepleting therapy, typically cyclophosphamide and fludarabine
- Because neurotoxicity and delirium are components of CAR T-cell toxicity, some institutions consider psychiatric screening, DPOA, and advanced directives prior to CAR T-cell therapy enrollment
 - Active depression, suicidal ideation, schizophrenia, paranoia

* Or Karnofsky score of $\geq 70\%$ ⁴

DPOA, durable power of attorney; ECOG, Eastern Cooperative Oncology Group; GVHD, graft-versus-host disease

1. KYMRIAH (tisagenlecleucel) suspension for intravenous infusion. [prescribing information]. East Hanover, NJ: Novartis Pharmaceuticals Corporation; 5/2018. 2. Yescarta (axicabtagene ciloleucel) package insert. <https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf>. 3. Amerigroup RealSolutions in Healthcare. Axicabtagene ciloleucel (Yescarta). Medical Policy. Reviewed 6/6/2019. https://medicalpolicies.amerigroup.com/medicalpolicies/policies/mp_pw_d052641.htm. Accessed October 10, 2019. 4. Hayden PJ, et al. *Curr Res Transl Med*. 2019;67:79-88.

Patient Disposition

- Patients enrolling in CAR T-cell therapy should have a reliable caregiver(s) able to provide 24/7 supervision during and following CAR T-cell treatment^{1,2}
- Product guidelines for both FDA-approved products currently require that patients remain within 2 hr of a treatment center for at least 4 wk following CAR T-cell infusion
 - Due to significant risk of delayed toxicity with neurotoxicity or cytokine release syndrome (CRS)
- Following mandatory observation period, patients will need long-term follow-up either at treating institution or with a local oncologist

1. Kite. How Will I Receive Treatment? <https://www.yescarta.com/car-t-treatment-process#leukapheresis>. Accessed October 10, 2019. 2. Kymriah (tisagenlecleucel) package insert. <https://www.pharma.us.novartis.com/sites/www.pharma.us.novartis.com/files/kymriah.pdf>.

CAR T-Cell Creation and Treatment Process

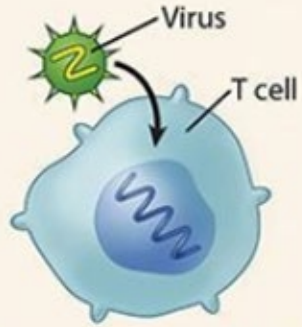
T-Cell Harvest

- Patient must first enroll with eligible center to establish care
 - Pretreatment workup will be conducted to establish patient reserve
 - May include: PFT, stress testing, echo, MRI/CT, BMA, LP, etc
- T cells harvested either by biopsy or apheresis
 - Sample may be found to be insufficient at various times in harvest and creation process
 - Insufficient quantity of T cells recovered
 - Insufficient expansion after modification
 - Sample quality may depend on prior chemotherapy exposure and degree of immunodeficiency^{1,2}
- After isolating endogenous T cells from patient, cells are delivered to manufacturing lab for cell engineering and processing

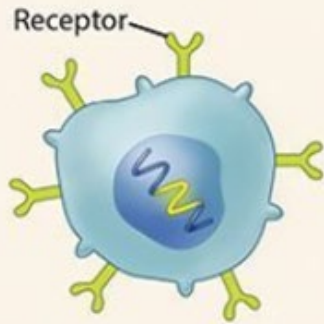
BMA, bone marrow aspirate; echo, echocardiogram; LP, lumbar puncture; PFT, pulmonary function testing.

1. Zou Y, et al. *J Hematol Oncol*. 2018;11:130. 2. Das RK, et al. *Clin Res*. 2018;78(suppl);abstr 1631.

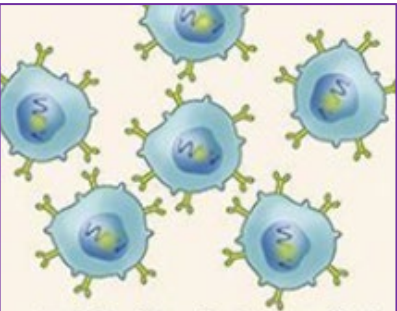
Cell Engineering and Expansion



An inactive virus is used to insert genes into the T cells.



The genes cause the T cells to make special receptors, called CARs, on their surfaces.



Modified T cells (now called CART cells) are multiplied until there are millions of these attacker cells.

- Manufacturing process involves use of modified viral vector, such as lentivirus or γ -retrovirus, to insert specific genetic sequences to produce antibody expression^{1,2}
 - Each viral vector is manufactured specifically for the product of interest
 - Viral vectors are incapable of causing disease, though long-term observation is lacking
- T cells are also modified to expand population in vitro and in vivo
- Different products are expanded to different specifications
 - Clinical trials may target specific cell populations
 - Development of regulations on cell count and viability has led to “generic” product^{3,4}

1. Leukemia & Lymphoma Society. CAR T-Cell Therapy. www.lls.org/treatment/types-of-treatment/immunotherapy/chimeric-antigen-receptor-car-t-cell-therapy. Accessed 10/7/19. 2. Zhang C, et al. *Biomark Res.* 2017;5:22. 3. NCT03601442. CTL019 Out of Specification MAP for ALL or DLBCL Patients. Novartis Pharmaceuticals. Updated October 10, 2019. <https://clinicaltrials.gov/ct2/show/NCT03601442>. 5. Pagliarulo N. *Biopharma Dive.* 2018. www.biopharmadive.com/news/in-car-t-manufacturing-a-hurdle-novartis-has-yet-to-clear/543624/. Accessed October 10, 2019.

Cell Delivery

- Once expanded using cellular growth medium in the lab, final CAR T cells are isolated and packaged
- Currently takes 3 to 4 wk “vein-to-vein”^{1,2}
 - But manufacturers are targeting 2-wk expansion times
- Can be stored if complications or delays prevent immediate infusion if cells have not been thawed
- CAR T cells are thawed at time of infusion and must be infused within 2 to 3 hr
- Careful attention to chain of custody due to biological nature of therapy³

1. Kite. Rapid and Reliable Manufacturing. www.yescartahcp.com/car-t-technology. Accessed October 10, 2019. 2. Novartis. Kymriah Fact Sheet. <https://novartis.gcs-web.com/static-files/a2272924-bf6c-47e4-9ece-14fb5547ab47>. Accessed October 10, 2019. 3. Yescarta (axicabtagene ciloleucel) package insert. <https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf>.

Debulking

- Debulking can be performed prior to collection of cells, during cell processing, or prior to lymphodepletion depending on product approval
 - Typically use a standard regimen (e.g., ICE, EPOCH, hyper-CVAD), even if disease was previously refractory or chemotherapy-resistant
- Debulking is separate from lymphodepletion

Goal

Not remission, but to decrease disease burden



- To decrease circulating cells to reduce likelihood of tumor lysis syndrome or CRS because patients with bulky disease or excessive blasts in marrow are significantly at higher CRS risk¹
- To decrease disease burden to improve end organ function in order to safely receive CAR T-cell therapy

EPOCH, etoposide phosphate, prednisone, vincristine sulfate, cyclophosphamide, and doxorubicin hydrochloride; ICE, ifosfamide, carboplatin, and etoposide; hyper-CVAD, hyperfractionated cyclophosphamide, vincristine, doxorubicin, and dexamethasone.

Yáñez L, et al. *HemaSphere*. 2019;3:e186.

Lymphodepletion

- Lymphodepletion is a chemotherapy step prior to infusion of cell product, usually within 2 wk of administering CAR T cells
 - Can be repeated if necessary due to delays
- Utilizes conventional chemotherapy
 - Both FDA-approved CAR T-cell products utilize a combination cyclophosphamide and fludarabine
 - Bendamustine approved as alternative
 - May be omitted if pancytopenic under specific product guidelines
- Not a myeloablative regimen, as this is not a stem cell transplant

Goal

To reduce endogenous nonengineered T cells and improve response to CAR T-cell therapy^{1,2}

1. Enblad G, et al. *Clin Trials Cancer Immunother.* 2016;4(suppl);abstr A041. 2. Zou Y, et al. *J Hematol Oncol.* 2018;11:130.

Infusion

- Depending on product or study design, may be infused inpatient or outpatient
- Mandatory inpatient stay versus monitoring in outpatient setting is the current standard of care
 - Currently, tisagenlecleucel allows outpatient infusion, whereas axicabtagene ciloleucel mandates hospital admission^{1,2}
 - Clinical trial requirements vary
- Current CAR T-cell products mandate the availability of tocilizumab prior to infusion^{3,4}
- Premedication with diphenhydramine/H1 blocker & acetaminophen is required^{3,4}
- Product infused over relatively short infusion times of <15 min
- For multibag dosing, bags are thawed individually until successful completion of prior bag^{3,4}

1. Novartis. Treatment Process. www.hcp.novartis.com/products/kymriah/acute-lymphoblastic-leukemia-children/dosing-and-administration/. Accessed October 10, 2019. 2. Kite. Where Can Yescarta be Received? www.yescarta.com/treatment-centers. Accessed 10/7/19. 3. Yescarta (axicabtagene ciloleucel) package insert. <https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf>. 2. Jain MD, et al. *Ther Clin Risk Manag*. 2018;14:1007-17. 4. Kymriah (tisagenlecleucel) package insert. <https://www.pharma.us.novartis.com/sites/www.pharma.us.novartis.com/files/kymriah.pdf>.

Common Adverse Events Associated With CAR T-Cell Therapy

Common Adverse Events

- Toxicity associated with classical cytotoxic chemotherapy in debulking and lymphodepleting regimens
 - Nausea, vomiting, alopecia, anorexia, myelosuppression, etc
- Unique side effect profiles due to cytokine release and neurotoxicity

Neurotoxicity

- Occurred in 40% to 57% within 8 weeks of infusion^{1,2}
- Typically occurred during or shortly after CRS¹
- Considered manageable and reversible, but can be life-threatening or fatal²

Cytokine Release Syndrome

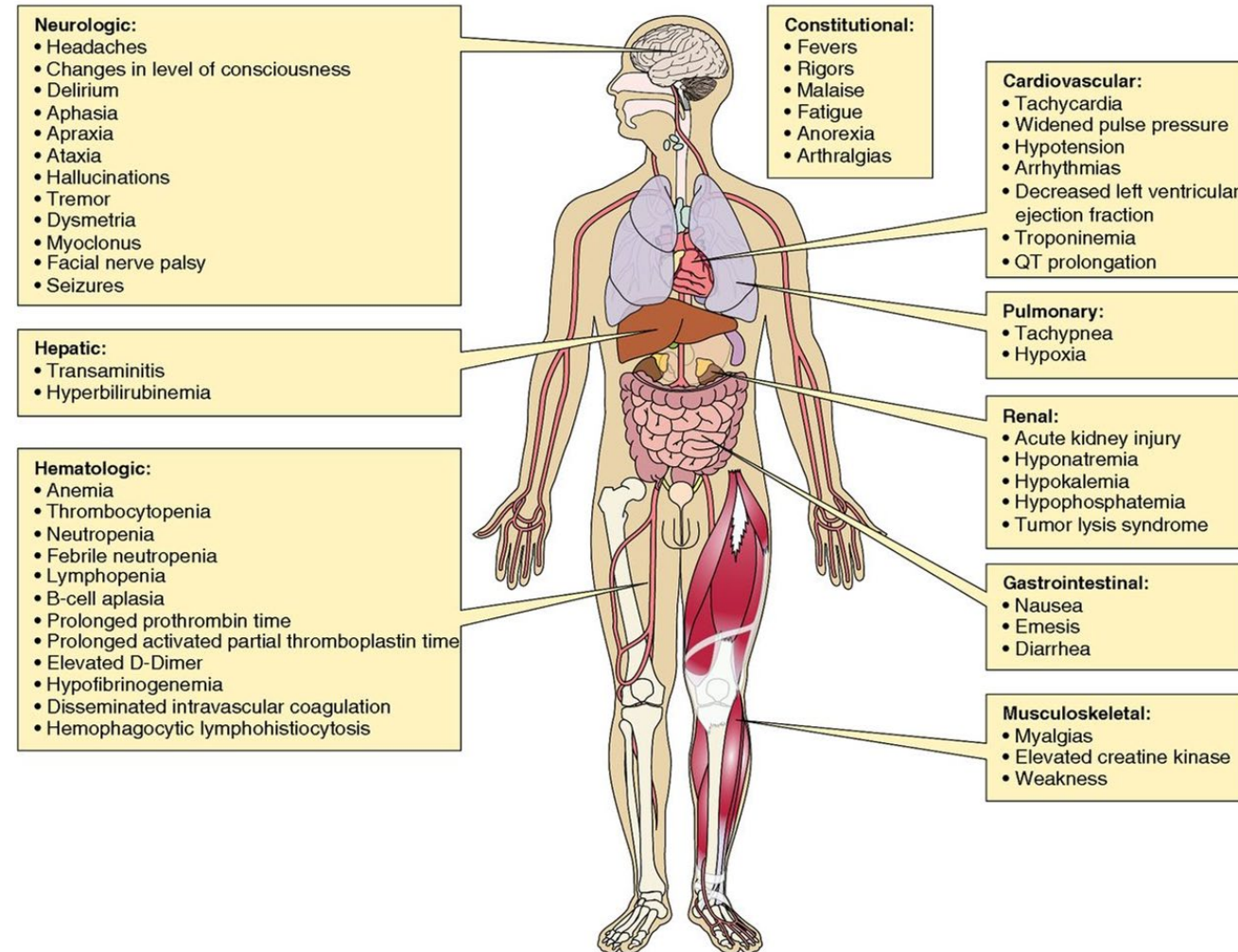
- Occurred in 77% to 94% of patients in clinical trials^{1,2}
- Median time to onset was 3 days¹
- Median duration was 8 days¹
- Considered manageable and reversible with early recognition and intervention, but potentially fatal

1. Locke FL, et al. *Lancet Oncol.* 2019;20:31-42. 2. Maude SL, et al. 2018. *N Engl J Med.* 2018;378:439-48.

CRS: Symptoms

Common symptoms of CRS

- Fever
- Chills
- Hypotension
- Tachypnea and shortness of breath
- Acute kidney injury
- Hepatoxicity
- Myelosuppression
 - Beyond 28 days in approximately 30% of patients
- Coagulopathy

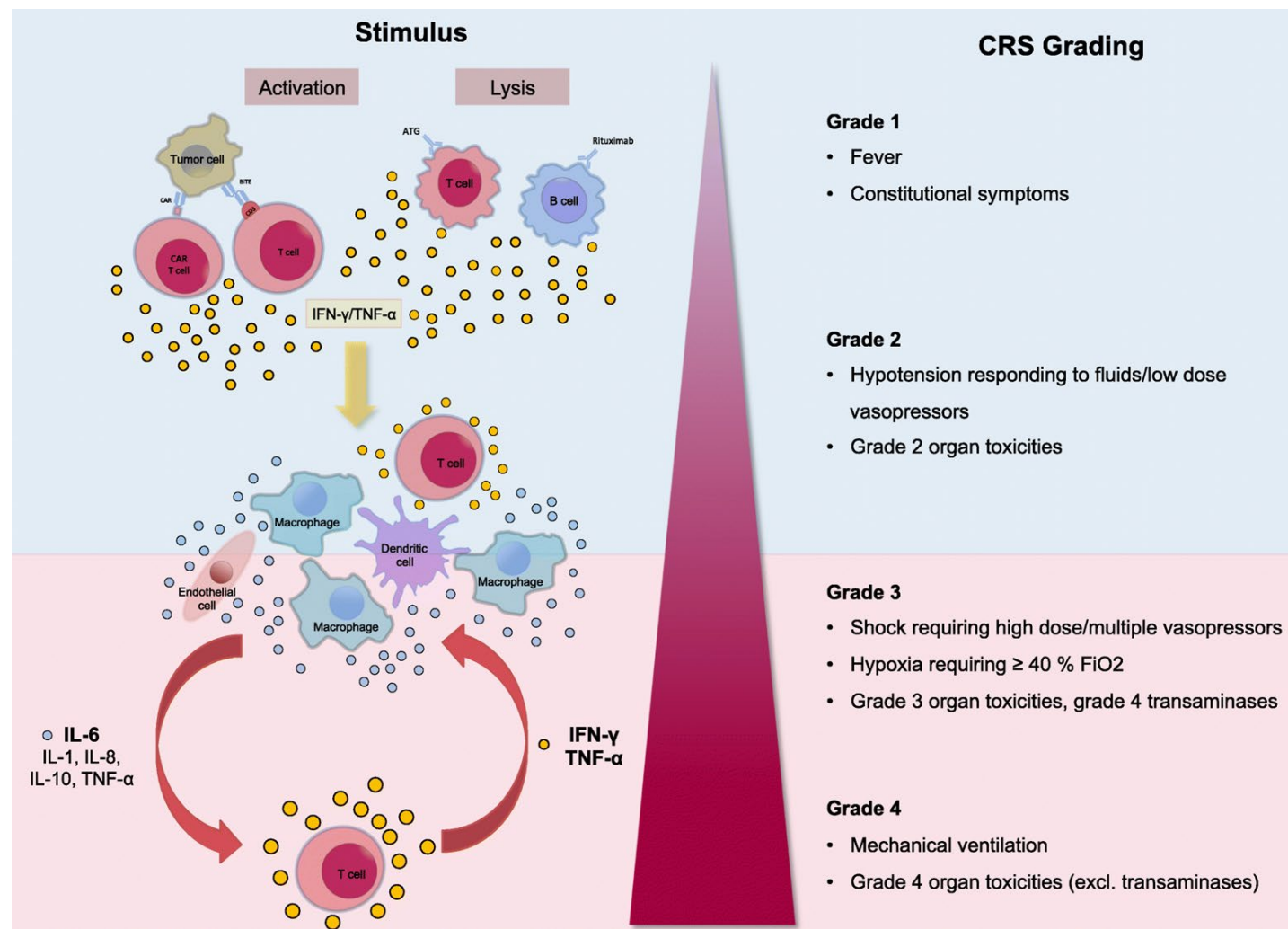


Brudno JN, Kochenderfer JN. *Blood*. 2016;127:3321-30.

CRS: Mechanism and Grading

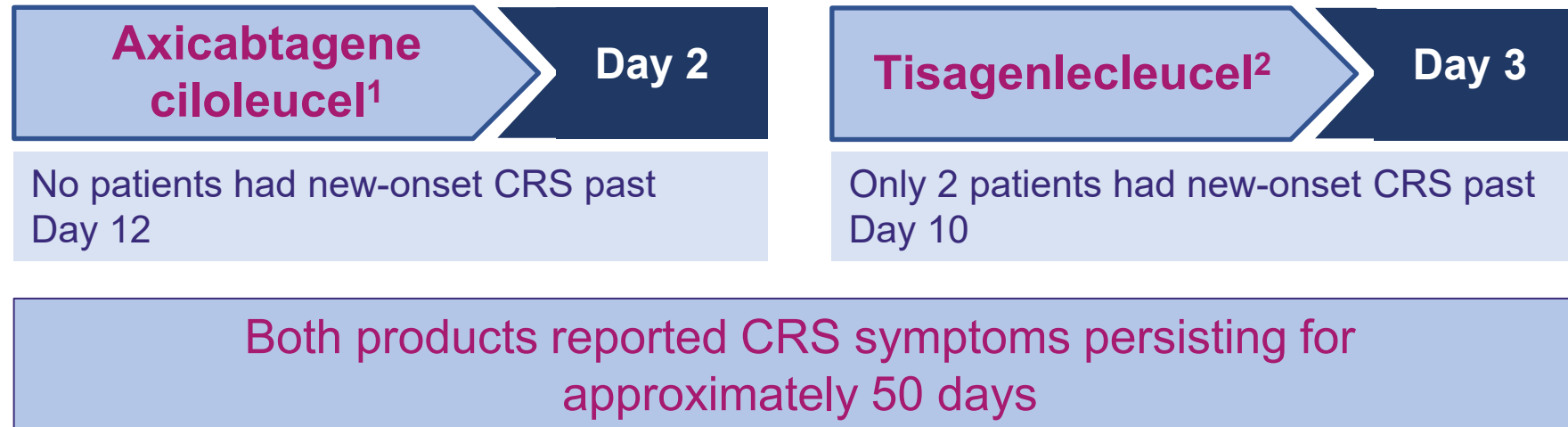
- Systemic inflammatory response associated with immune activation¹
 - High degree of circulating IL molecules, specifically IL-6
- Grading currently based on symptoms, organ toxicities, and supportive care required¹
- Currently, there are multiple grading systems, but there is work toward creating a consensus grading²

1. Shimabukuro-Vornhagen A, et al. *J Immunother Cancer*. 2018;6:56. 2. Riegler LL, et al. *Ther Clin Risk Manag*. 2019;15:323-35.



Onset of CRS

- Onset of CRS is typically early, but can persist for long periods
 - Median time to onset in clinical trials:



1. Locke FL, et al. *Lancet Oncol*. 2019;20:31-42. 2. Novartis. Treatment Process. www.hcp.novartis.com/products/kymriah/acute-lymphoblastic-leukemia-children/dosing-and-administration/. Accessed October 10, 2019.

Diagnosis of CRS

- Commonly based on trend of IL-6, DIC (fibrinogen, PTT/INR, haptoglobin, platelets), ferritin, CRP¹

Clinical Diagnosis, NOT a Laboratory Diagnosis

- Trends may have value for anticipating worsening, stabilizing, and improving CRS
- Supportive care with antipyretics, cardiovascular and respiratory support, symptom management, and end organ optimization
- Often must be managed in tandem with neutropenic fever algorithms
 - Neutropenic fever occurs in 10% to 20% of patients²

CRP, C-reactive protein; DIC, disseminated intravascular coagulation; INR, international normalized ratio; PTT, partial thromboplastin time.

1. Wang Z, Han W. *Biomark Res.* 2018;6:4. 2. Schuster SJ, et al. *N Engl J Med.* 2019;380:45-56.

Treatment of CRS

- Tocilizumab is the only FDA-approved agent for the treatment of CRS¹
 - Both FDA-approved CAR T-cell products require that 2 vials of tocilizumab per patient are on hand prior to CAR T-cell infusion²⁻⁴
 - Blocks IL-6 receptor
 - Used to treat moderate to severe CRS
- Dexamethasone or methylprednisolone for severe CRS or failure of tocilizumab⁵
- Siltuximab⁶
 - Less extensively studied and not part of REMS
 - Binds to circulating IL-6
- Anakinra⁷
 - Even less studied than siltuximab
 - Binds to IL-1 receptor

1. Riegler LL, et al. *Ther Clin Risk Manag*. 2019;15:323-35. 1. Kite. Risk Evaluation and Mitigation Strategy (REMS). www.yescartarems.com/. Accessed October 7, 2019. 2. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019. 3. Mahmoudjafari Z, et al. *Biol Blood Marrow Transplant*. 2019;25:26-33. 4. Santomasso B, et al. *Am Soc Clin Oncol Educ Book*. 2019;39:433-44. 5. Norelli M, et al. *Nature Med*. 2018;24:739-48. 6. Brudno JN, Kochenderfer JN. *Blood*. 2016;127:3321-30.

Neurotoxicity

- Encompasses a spectrum of CNS toxicity
 - Including: confusion or delirium, paranoia, aphasia, somnolence, seizures, insomnia, encephalopathy, and death^{1,2}
- Wide range of time to onset
 - 48 hr to 4 wk^{3,4}
- Treated with supportive care through management of any concurrent CRS
- Dexamethasone or methylprednisolone per product algorithms or clinical trial design^{3,4}
- Tocilizumab when concurrent with CRS
- Lack of imaging does not rule out CAR T-cell neurotoxicity
 - Cerebral edema a late sign with very poor prognosis
- Limit driving, heavy machinery, dangerous activities, etc for approximately 4 to 6 wk
 - Can be individualized based on concern for CNS toxicity
- Provide extensive caregiver education

CNS, central nervous system.

1. Prudent V, Breitbart WS. *Palliat Support Care*. 2017;15:499-503. 2. Gust J, et al. *CNS Drugs*. 2018;32:1091-101. 3. Kite. Risk Evaluation and Mitigation Strategy (REMS). www.yescartaREMS.com/. Accessed October 7, 2019. 4. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-REMS.com/. Accessed October 7, 2019.

Long-Term Follow-Up

- Monitoring by caregivers for delayed CRS and neurotoxicity
- Clinic and laboratory follow-up for prolonged or delayed cytopenias
- Antibiotic prophylaxis for neutropenia and trimethoprim-sulfamethoxazole for pneumocystis jiroveci pneumonia prophylaxis
- Hypogammaglobulinemia, secondary to B-cell depletion by CD19-targeted CAR-T products, may be treated per clinic preference or reserved for patients with recurrent infections or other risk factors
- Antiepileptic prophylaxis per clinic protocols
- Disease specific monitoring for relapse
- T cell-specific monitoring, albeit unclear significance at this time

Doan A, Pulsipher MA. *Pediatric Blood Cancer*. 2018;65:e26914.

Conclusions

- CAR T-cell therapy represents new and novel management strategy for the treatment of B-cell malignancies, as well as a range of hematologic and solid tumors.
- Awareness of the current treatment landscape, including the clinical trial landscape, is critical to effectively manage patient expectations and direct patients to appropriate therapy.
- Although CAR T-cell treatment is neither a conventional chemotherapy nor a hematopoietic stem cell transplant, it can be used in conjunction with either or both to manage aggressive disease.
- The side effects of CAR T cells are unique and require practitioner and institution experience and expertise to provide early and effective intervention.