

Introduction to CAR T-Cell Therapy Michael Dugan, MD Consultant Indiana Blood and Marrow Transplantation ONCOLOGY





Relevant to today's presentation Speaker honoraria and consultancy: Bristol Myers Squibb including CAR T therapies

Relevant to today's presentation Consultancy: Point of Care Partners regarding CAR T therapies















- Objectives
- Introduction to chimeric antigen receptor T (CAR T)-cell therapy
- CAR T-cell therapy availability
- CAR T-cell treatment process
- Common adverse events associated with CAR T-cell therapy
- Conclusions







Objectives

- Review the definition and mechanism of action of CAR T-cell therapy
- Compare and contrast CAR T-cell therapy to conventional chemotherapy and other immunotherapy modalities General comments on current CAR T-cell options Understand the CAR T-cell treatment process for patients

- Identify common treatment-related toxicities associated with CAR T-cell therapy





What Is CAR T-Cell Therapy?

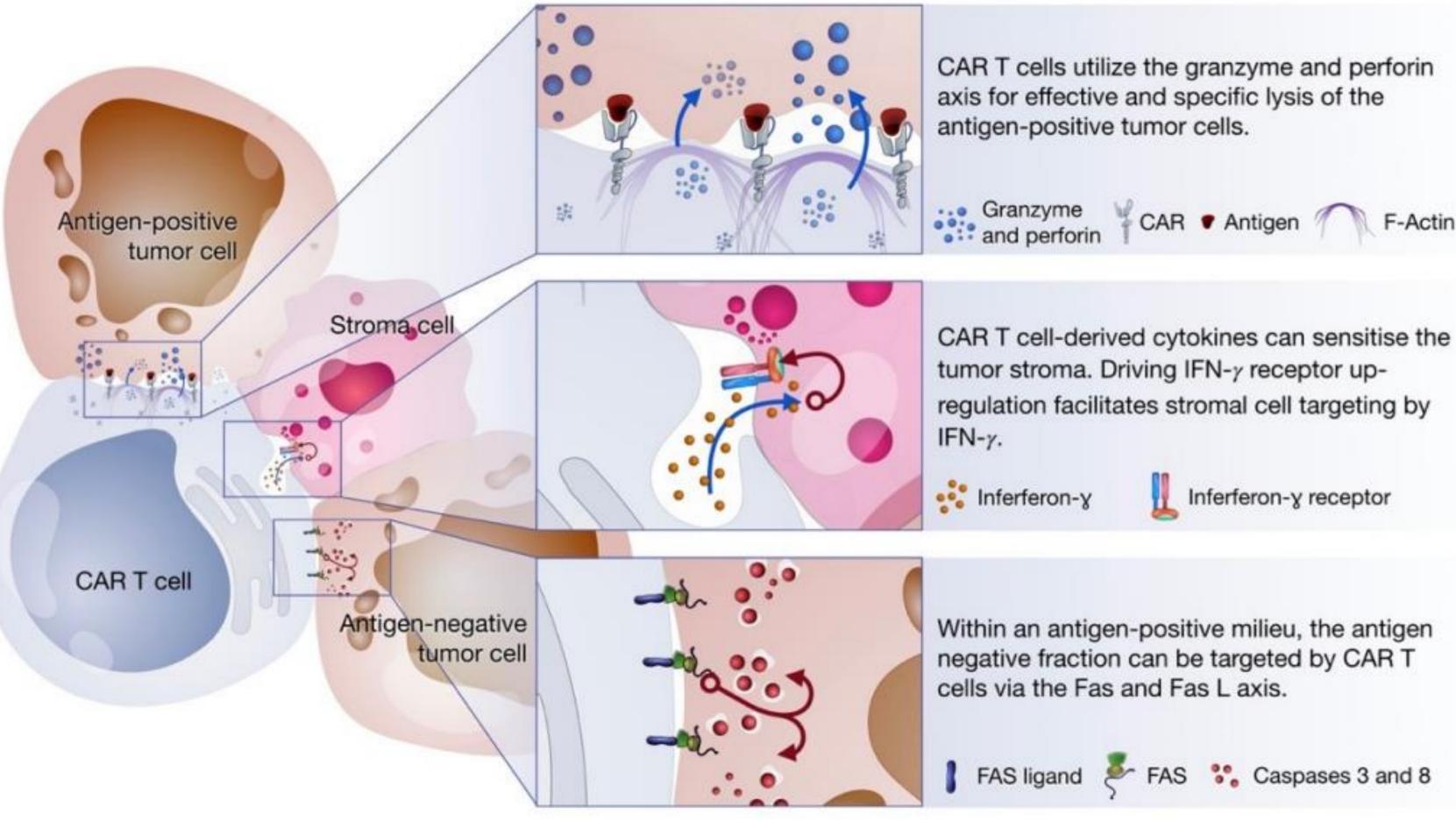
- Autologous T cells engineered to express a specific T-cell receptor, which enables the T cells to recognize tumor cells and initiate cytotoxic activity¹
- A cellular therapy that is entirely different from conventional chemotherapy (e.g., doxorubicin, cytarabine, etoposide, fluorouracil, etc) 2,3
- CAR T-cell therapy is more similar to existing antibody therapies (e.g., immune checkpoint inhibitors)⁴
 - Similar mechanism of action because they both have antigen targets and cause immune activation Ο Also can be compared to bispecific T-cell engager (BiTE) therapies (e.g.,
- blinatumomab)³
 - Both therapies rely on the engagement of T cells with malignant cells Ο
 - Adverse events can be similar to those associated with CAR T cells Ο

1. Miliotou A, Papadopoulou LC. Curr Pharm Biotechnol. 2018;19:5-18. 2. NIH. Chemotherapy to Treat Cancer. 2015. www.cancer.gov/about-cancer/treatment/types/chemotherapy. Accessed October 10, 2019. 3. NIH. CAR T Cells: Engineering Patients' Immune Cells to Treat Their Cancers. 2019. www.cancer.gov/about-cancer/treatment/research/car-t-cells. Accessed October 10, 2019. 4. NIH. Immunotherapy to Treat Cancer. 2019. www.cancer.gov/about-cancer/treatment/types/immunotherapy. Accessed October 10, 2019. 5. Slaney CY, et al. Cancer Discov. 2018;8:924-34.





CAR T-Cell Therapy Mechanism of Action



Benmebarek M-R, et al. Int J Mol Sci. 2019;20:1283.

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CAR
Antigen
F-Actin

CAR T-cell therapy:

- 1. Causes lysis of antigenpositive tumor cells
- 2. Modulates tumor microenvironment by sensitizing tumor stroma
- 3. Causes lysis of antigennegative tumor cells through apoptotic mechanisms







Unique Benefits of CAR T-Cell Therapy

- Biological therapy that often requires shorter treatment courses than many other conventional regimens¹
- Can be useful against disease that is refractory to chemotherapy¹
- Can be used independent of or in addition to bone marrow transplant (BMT)²
- Because it utilizes the patient's own cells, there are no graft-versushost complications
 - However, CAR T cells retain a "graft"-versus-tumor effect³

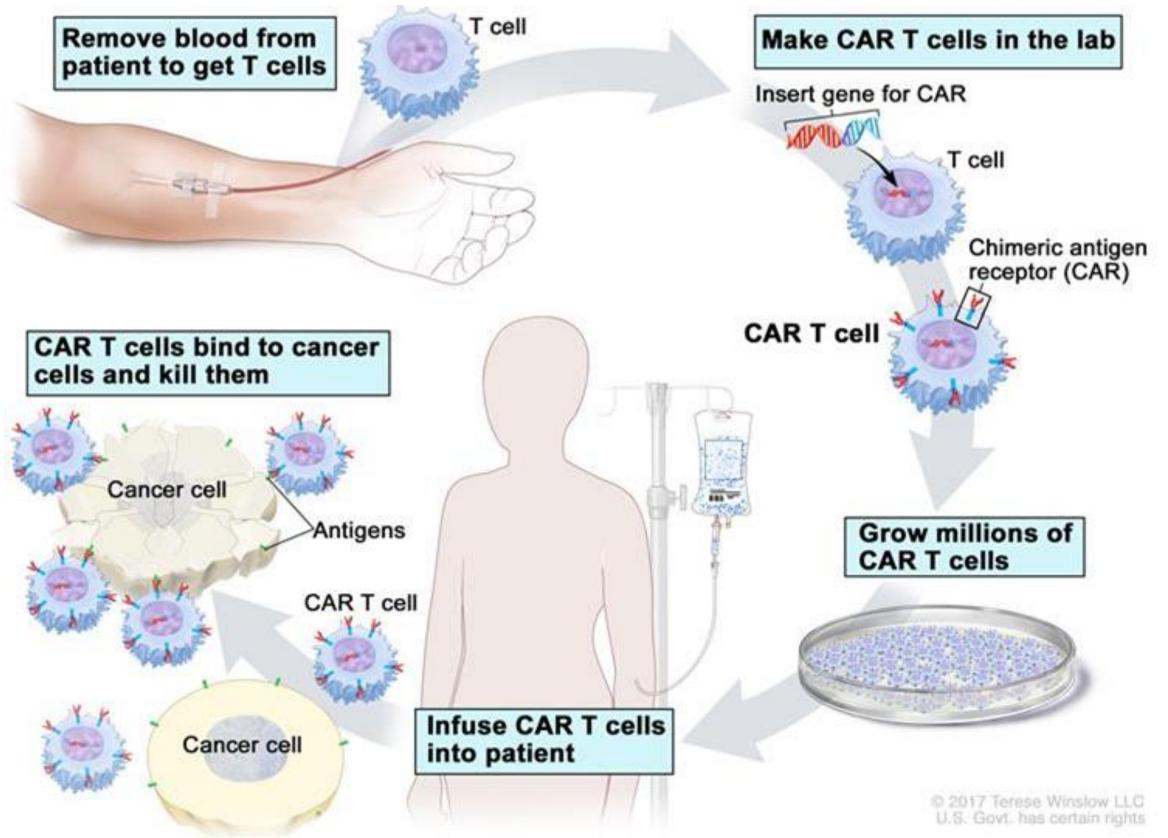
1. Schuster SJ, et al. N Engl J Med. 2019;380:45-56. 2. Shalabi H, et al. Biol Blood Marrow Transplant. 2018;24:S20-4. Abstract 6. 3. Bonifant CL, et al. Mol Ther Oncolytics. 2016;3:16011.





CAR T-Cell Treatment Is Individualized

CAR T Cells Produced From the Patient's Own Cells¹



1. NIH. CAR-T cell therapy. www.cancer.gov/publications/dictionaries/cancer-terms/def/car-t-cell-therapy. Accessed October 7, 2019. 2. Zhao J, et al. J Hematol Oncol. 2018;11:132. 3. Ruella M, Kenderian SS. BioDrugs. 2017;31:473-81.



- Current CAR T-cell therapies are engineered for each individual recipient
 - Research is ongoing to create "off-the-shelf" CAR 0 T-cell products, but are not yet available^{2,3}
- To create CAR T cells, T cells must be collected from the patient's tissue, tumor, or blood
 - FDA-approved products are collected from blood
- T cells are then processed in manufacturer's lab to add an engineered antibody that is specific to the disease target







What Targets Are Possible?

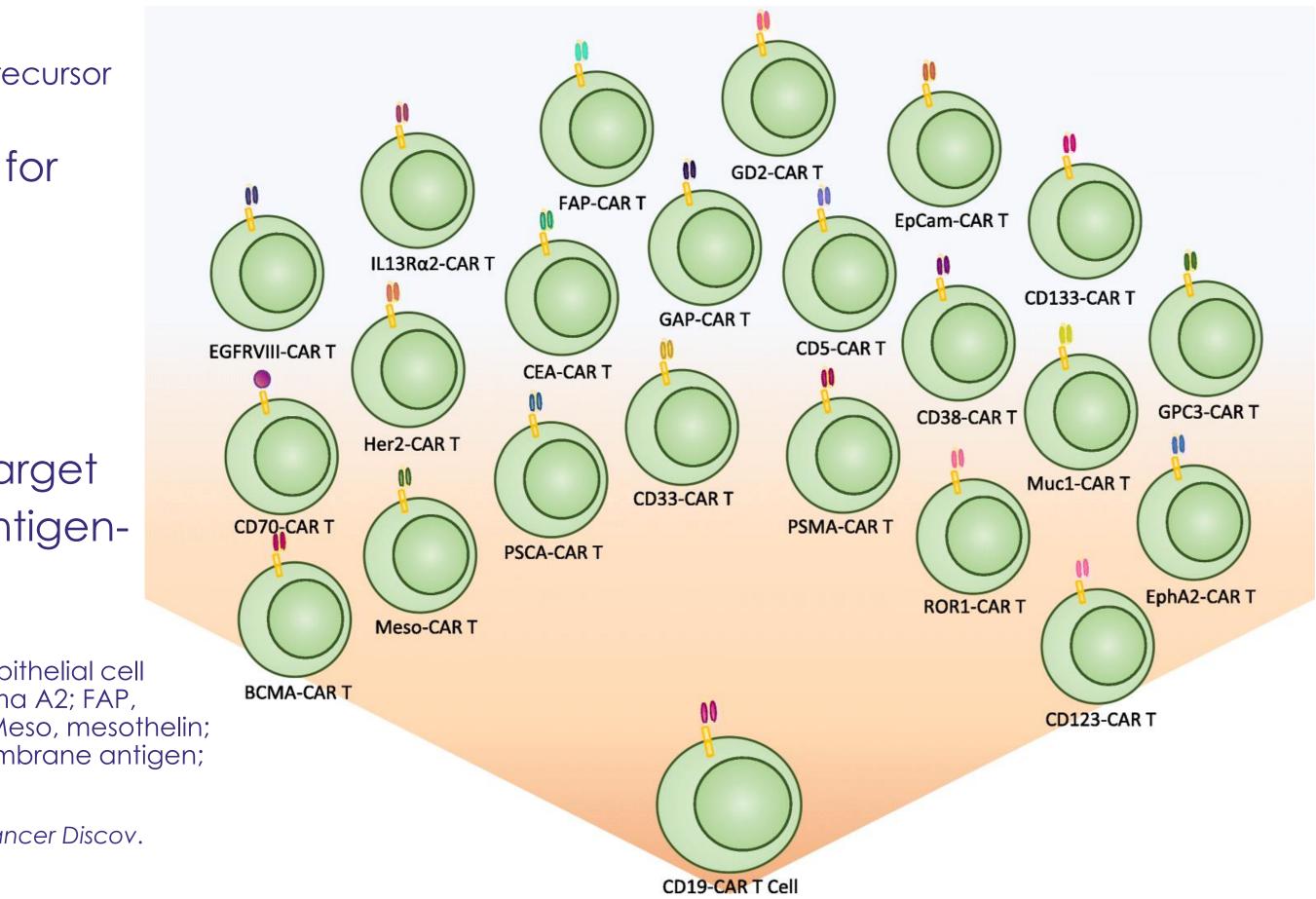
- FDA-approved products target CD19
 - CD19 is an antigen expressed primarily on B cells Ο
 - Therefore, CD19 is heavily expressed by B-cell and precursor Ο B-cell malignancies
- Other studies focused on a range of targets for multiple cancer types¹
 - ROR1 (i.e., NTRKR1) for lung and breast cancer Ο
 - BCMA and CD38 for multiple myeloma Ο
 - HER2 for breast cancer and sarcoma Ο
 - PSMA for prostate cancer Ο
- Each CAR T cell is effective only against its target antigen and therefore ineffective against antigennegative or -downregulated targets²

BCMA, B-cell maturation antigen; CEA, carcinoembryonic antigen; EpCam, epithelial cell adhesion molecule; EphA2, erythropoietin-producing hepatocellular carcinoma A2; FAP, fibroblast activation protein; GAP, goblet cell-associated antigen passages; Meso, mesothelin; Muc1, mucin 1; PSCA, prostate stem cell antigen; PSMA, prostate-specific membrane antigen; ROR1/NTRKR1, neurotrophic tyrosine kinase receptor-related 1.

1. Townsend MH, et al. J Exp Clin Cancer Res. 2018;37:163. 2. Majzner R, Mackall CL. Cancer Discov. 2018;8:1219-26.



Multiple Targets Pursued for CAR T-Cell Therapy¹







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Becoming an Authorized Center

To administer CAR T-cell therapy, institutions must be enrolled with the manufacturers' REMS programs

Complete training program

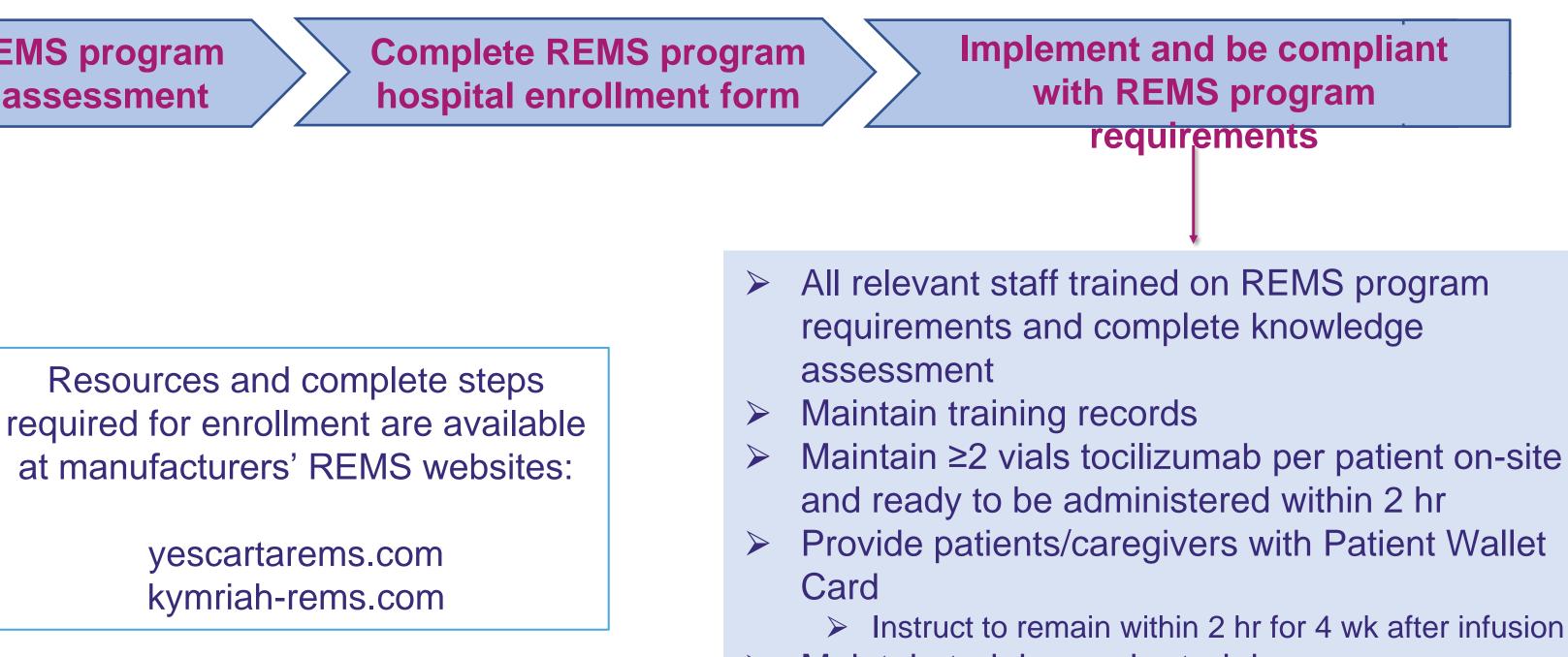
Complete REMS program knowledge assessment

Includes review of:

- Full prescribing information
- **REMS** live training
- Adverse reaction management guide

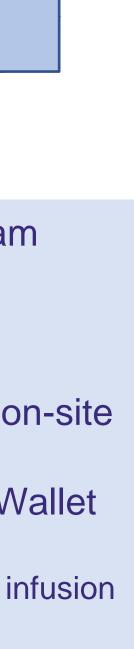
Kite. Risk Evaluation and Mitigation Strategy (REMS). <u>www.yescartarems.com/</u>. Accessed 10/7/19.





Maintain training and retraining program

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The CAR T-Cell Treatment Process







Cost of Treatment

- Manufacturing and cellular acquisition costs
 - 0 visits, follow-up)³
 - 0 Medicare⁴
- patients may be liable

1. Lash A. Xconomy. 2019. https://xconomy.com/national/2019/01/03/for-car-t-cancer-fighters-in-the-real-world-two-roads-diverge/. Accessed October 10, 2019. 2. Santomasso B, et al. Am Soc Clin Oncol Educ Book. 2019;39:433-44. 3. Kahl KL. Cure. 2019. www.curetoday.com/articles/medicare-coverage-of-cart-cell-therapy-opens-patient-access-to-lifesaving-treatment. Accessed October 10, 2019.



Does not include associated cost of treatment (i.e., hospitalization, clinic

Approved indications are covered by many major insurance carriers and

• CAR T-cell therapy may be available at no cost to the patient in clinical trials Careful consideration is required for non-study-related costs, for which





Patient Eligibility for CAR T-Cell Therapy

- Per FDA guidelines for approved indications^{1,2} or insurance criteria³ May vary based on clinical trial protocols
- ECOG 0-1*
- Neurological, cardiac, pulmonary, hepatic, and renal function per oncologist approval
- No uncontrolled infections
- Cannot have acute GVHD
- Bulky disease, disease impacting organ function, or ECOG >1 may benefit from debulking with chemotherapy prior to initiation of CAR T-cell products

* Or Karnofsky score of ≥70%⁴ DPOA, durable power of attorney; ECOG, Eastern Cooperative Oncology Group; GVHD, graft-versus-host disease

1. KYMRIAH (tisagenlecleucel) suspension for intravenous infusion. [prescribing information]. East Hanover, NJ: Novartis Pharmaceuticals Corporation; 5/2018. 2. Yescarta (axicabtagene ciloleucel) package insert. https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf. 3. Amerigroup RealSolutions in Healthcare. Axicabtagene ciloleucel (Yescarta). Medical Policy. Reviewed 6/6/2019. https://medicalpolicies.amerigroup.com/medicalpolicies/policies/policies/mp_pw_d052641.htm. Accessed October 10, 2019. 4. Hayden PJ, et al. Curr Res Transl Med. 2019;67:79-88.

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- Patients must have sufficient organ reserve to tolerate lymphodepleting therapy, typically cyclophosphamide and fludarabine
- Because neurotoxicity and delirium are components of CAR T-cell toxicity, some institutions consider psychiatric screening,
- DPOA, and advanced directives prior to CAR T-cell therapy enrollment
 - Active depression, suicidal ideation, schizophrenia, paranoia



Patient Disposition

- T-cell infusion
 - 0 release syndrome (CRS)
- either at treating institution or with a local oncologist

1. Kite. How Will I Receive Treatment? https://www.yescarta.com/car-t-treatment-process#leukapheresis. Accessed October 10, 2019. 2. Kymriah (tisagenlecleucel) package insert. https://www.pharma.us.novartis.com/sites/www.pharma.us.novartis.com/files/kymriah.pdf.



• Patients enrolling in CAR T-cell therapy should have a reliable caregiver(s) able to provide 24/7 supervision during and following CAR T-cell treatment^{1,2} Product guidelines for both FDA-approved products currently require that patients remain within 2 hr of a treatment center for at least 4 wk following CAR

Due to significant risk of delayed toxicity with neurotoxicity or cytokine

• Following mandatory observation period, patients will need long-term follow-up





CAR T-Cell Creation and Treatment Process







T-Cell Harvest

- Patient must first enroll with eligible center to establish care
 - Pretreatment workup will be conducted to establish patient reserve Ο
 - May include: PFT, stress testing, echo, MRI/CT, BMA, LP, etc. Ο
- T cells harvested either by biopsy or apheresis
 - Sample may be found to be insufficient at various times in harvest and creation process Ο
 - Insufficient quantity of T cells recovered
 - Insufficient expansion after modification
 - Sample quality may depend on prior chemotherapy exposure and degree of 0 immunodeficiency^{1,2}
- After isolating endogenous T cells from patient, cells are delivered to manufacturing lab for cell engineering and processing

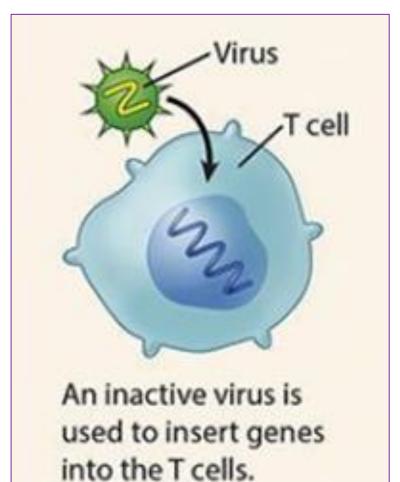
BMA, bone marrow aspirate; echo, echocardiogram; LP, lumbar puncture; PFT, pulmonary function testing. 1. Zou Y, et al. J Hematol Oncol. 2018;11:130. 2. Das RK, et al. Clin Res. 2018;78(suppl);abstr 1631.

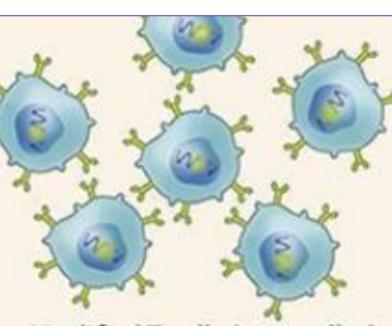




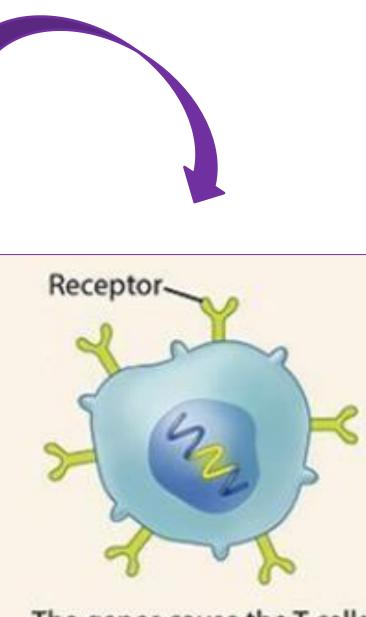


Cell Engineering and Expansion





Modified T cells (now called CART cells) are multiplied until there are millions of these attacker cells.



The genes cause the T cells to make special receptors, called CARs, on their surfaces.

- Manufacturing process involves use of modified viral vector, such as lentivirus or y-retrovirus, to insert specific genetic
 - sequences to produce antibody expression^{1,2}
 - Each viral vector is manufactured specifically for the product of Ο interest
 - Viral vectors are incapable of causing disease, though long-term observation is lacking
- VIVO
- Ο

. Leukemia & Lymphoma Society. CAR T-Cell Therapy. www.lls.org/treatment/types-of-treatment/immunotherapy/chimeric-antigen-receptor-car-t-celltherapy. Accessed 10/7/19. 2. Zhang C, et al. Biomark Res. 2017;5:22. 3. NCT03601442. CTL019 Out of Specification MAP for ALL or DLBCL Patients. Novartis Pharmaceuticals. Updated October 10, 2019. https://clinicaltrials.gov/ct2/show/NCT03601442. 5. Pagliarulo N. Biopharma Dive. 2018. www.biopharmadive.com/news/in-car-t-manufacturing-a-hurdle-novartis-has-yet-to-clear/543624/. Accessed October 10, 2019.



• T cells are also modified to expand population in vitro and in

Different products are expanded to different specifications Clinical trials may target specific cell populations Development of regulations on cell count and viability has led to "generic" product^{3,4}









Cell Delivery

- Once expanded using cellular growth medium in the lab, final CAR T cells are isolated and packaged
- Currently takes 3 to 4 wk "vein-to-vein"^{1,2} But manufacturers are targeting 2-wk expansion times
- Can be stored if complications or delays prevent immediate infusion if cells have not been thawed
- CAR T cells are thawed at time of infusion and must be infused within 2 to 3 hr
- therapy³

1. Kite. Rapid and Reliable Manufacturing. www.yescartahcp.com/car-t-technology. Accessed October 10, 2019. 2. Novartis. Kymriah Fact Sheet. https://novartis.gcs-web.com/staticfiles/a2272924-bf6c-47e4-9ece-14fb5547ab47. Accessed October 10, 2019. 3. Yescarta (axicabtagene ciloleucel) package insert. https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf.



Careful attention to chain of custody due to biological nature of





Debulking

- Debulking can be performed prior to collection of cells, during cell processing, or prior to lymphodepletion depending on product approval Typically use a standard regimen (e.g., ICE, EPOCH, hyper-CVAD), even if disease Ο was previously refractory or chemotherapy-resistant
- Debulking is separate from lymphodepletion

disease or excessive blasts in marrow are significantly at higher CRS risk¹

etoposide; hyper-CVAD, hyperfractionated cyclophosphamide, vincristine, doxorubicin, and dexamethasone. Yáñez L, et al. HemaSphere. 2019;3:e186.

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Goal

Not remission, but to decrease disease burden



- To decrease circulating cells to reduce likelihood of tumor lysis syndrome or CRS because patients with bulky
- To decrease disease burden to improve end organ function in order to safely receive CAR T-cell therapy
- EPOCH, etoposide phosphate, prednisone, vincristine sulfate, cyclophosphamide, and doxorubicin hydrochloride; ICE, ifosfamide, carboplatin, and





Lymphodepletion

- Lymphodepletion is a chemotherapy step prior to infusion of cell product, usually within 2 wk of administering CAR T cells
 - Can be repeated if necessary due to delays 0
- Utilizes conventional chemotherapy
 - Both FDA-approved CAR T-cell products utilize a combination cyclophosphamide Ο and fludarabine
 - Bendamustine approved as alternative Ο
 - May be omitted if pancytopenic under specific product guidelines 0
- Not a myeloablative regimen, as this is not a stem cell transplant

1. Enblad G, et al. Clin Trials Cancer Immunother. 2016;4(suppl);abstr A041. 2. Zou Y, et al. J Hematol Oncol. 2018;11:130.



Goal

To reduce endogenous nonengineered T cells and improve response to CAR T-cell therapy 1,2





Infusion

- of care
 - Ο mandates hospital admission^{1,2}
 - Clinical trial requirements vary Ο

- Product infused over relatively short infusion times of <15 min
- $bag^{3,4}$

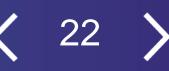
1. Novartis. Treatment Process. www.hcp.novartis.com/products/kymriah/acute-lymphoblastic-leukemia-children/dosing-and-administration/. Accessed October 10, 2019. 2. Kite. Where Can Yescarta be Received? www.yescarta.com/treatment-centers. Accessed 10/7/19. 3. Yescarta (axicabtagene ciloleucel) package insert. https://www.gilead.com/-/media/files/pdfs/medicines/oncology/yescarta/yescarta-pi.pdf. 2. Jain MD, et al. Ther Clin Risk Manag. 2018;14:1007-17. 4. Kymriah (tisagenlecleucel) package insert. https://www.pharma.us.novartis.com/sites/www.pharma.us.novartis.com/files/kymriah.pdf.



Depending on product or study design, may be infused inpatient or outpatient Mandatory inpatient stay versus monitoring in outpatient setting is the current standard

Currently, tisagenlecleucel allows outpatient infusion, whereas axicabtagene ciloleucel

Current CAR T-cell products mandate the availability of tocilizumab prior to infusion^{3,4} Premedication with diphenhydramine/H1 blocker & acetaminophen is required^{3,4} For multibag dosing, bags are thawed individually until successful completion of prior





Common Adverse Events Associated With CAR T-Cell Therapy







Common Adverse Events

- lymphodepleting regimens
 - Nausea, vomiting, alopecia, anorexia, myelosuppression, etc. 0
- Unique side effect profiles due to cytokine release and neurotoxicity

Neurotoxicity

- Occurred in 40% to 57% within 8 weeks of infusio
- Typically occurred during or shortly after CRS¹
- Considered manageable and reversible, but ca be life-threatening or fatal²

1. Locke FL, et al. Lancet Oncol. 2019;20:31-42. 2. Maude SL, et al. 2018. N Engl J Med. 2018;378:439-48.



Toxicity associated with classical cytotoxic chemotherapy in debulking and

Cytokine Release Syndrome
Occurred in 77% to 94% of patients in clinical
Median time to onset was 3 days ¹
Median duration was 8 days ¹
Considered manageable and reversible with
recognition and intervention, but potentially f









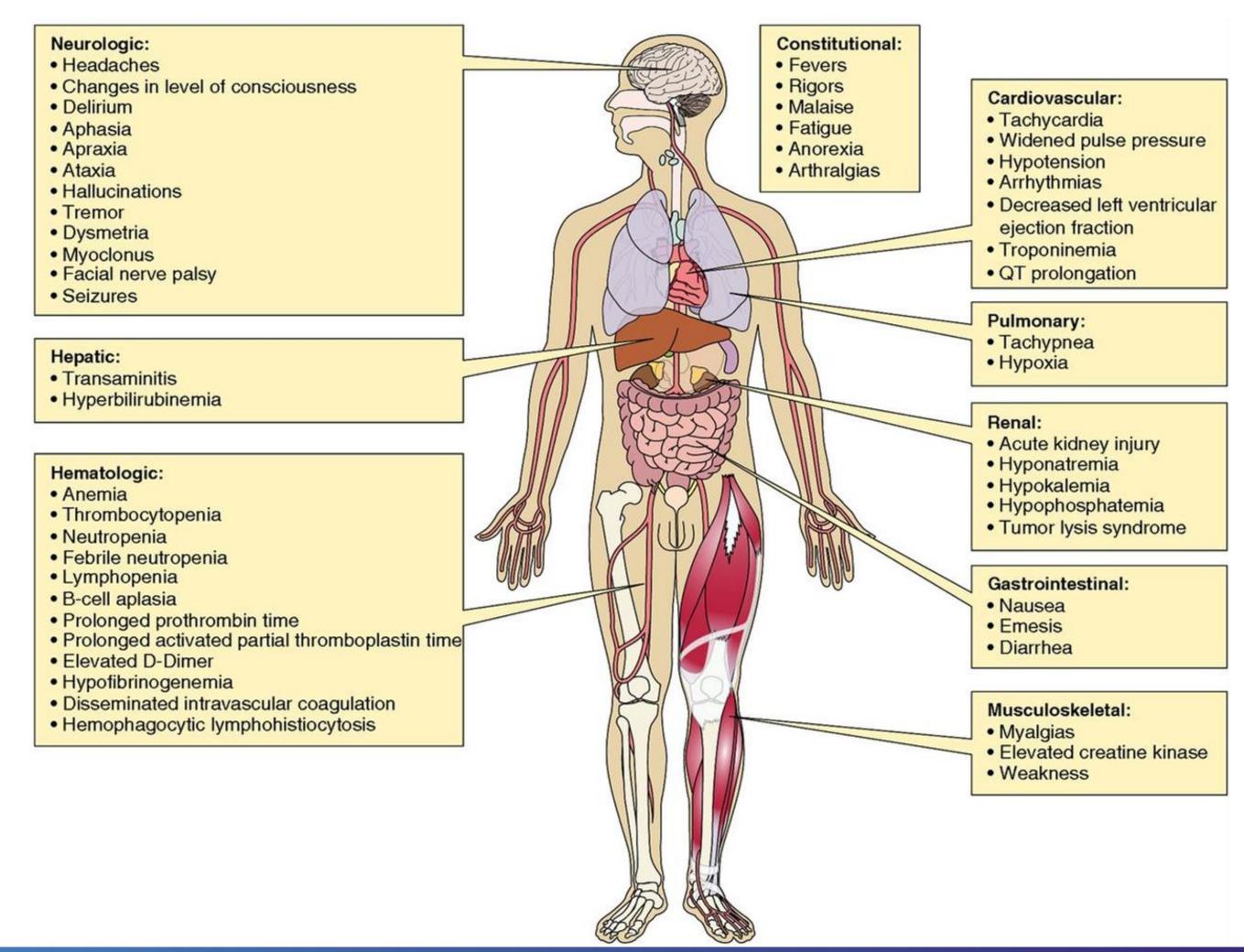
Common symptoms of CRS

- Fever
- Chills
- Hypotension
- Tachypnea and shortness of breath
- Acute kidney injury
- Hepatoxicity
- Myelosuppression
 - Beyond 28 days in 0
 - approximately 30% of patients
- Coagulopathy

Brudno JN, Kochenderfer JN. Blood. 2016;127:3321-30.



CRS: Symptoms





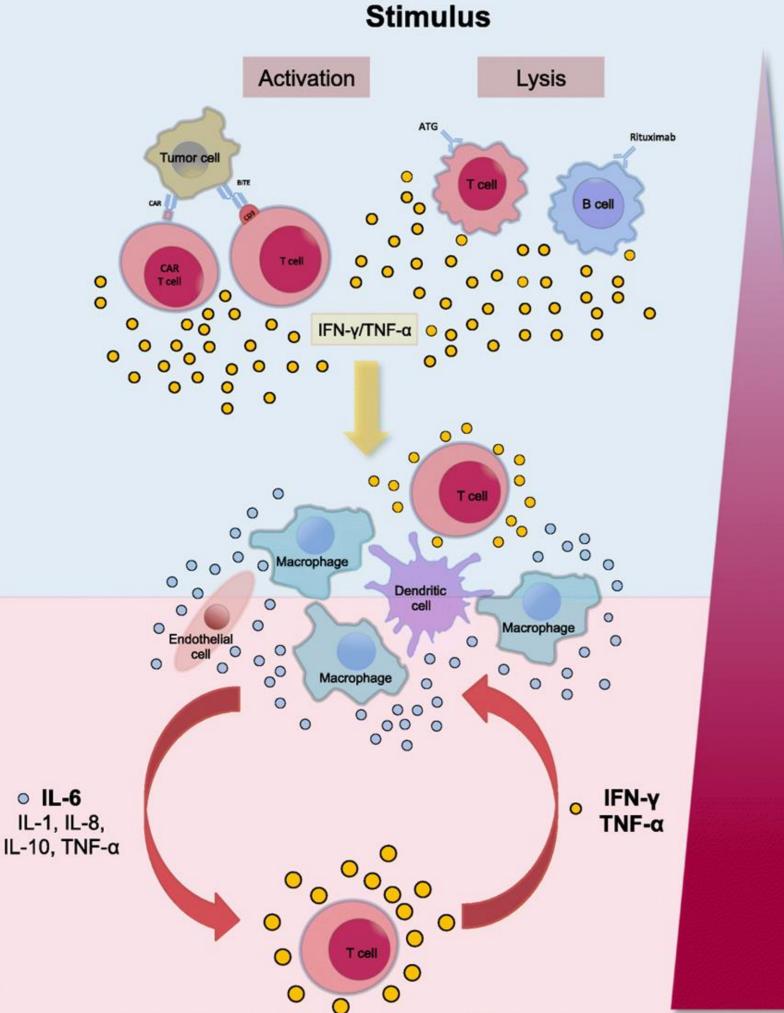


CRS: Mechanism and Grading

- Systemic inflammatory response associated with immune activation¹
 - High degree of circulating IL Ο molecules, specifically IL-6
- Grading currently based on symptoms, organ toxicities, and supportive care required¹
- Currently, there are multiple grading systems, but there is work toward creating a consensus grading²

1. Shimabukuro-Vornhagen A, et al. J Immunother Cancer. 2018;6:56. 2. Riegler LL, et al. Ther Clin Risk Manag. 2019;15:323-35.





CRS Grading

Grade 1

- Fever
- Constitutional symptoms

Grade 2

- · Hypotension responding to fluids/low dose vasopressors
- · Grade 2 organ toxicities

Grade 3

- Shock requiring high dose/multiple vasopressors
- Hypoxia requiring ≥ 40 % FiO2
- Grade 3 organ toxicities, grade 4 transaminases

Grade 4

- Mechanical ventilation
- Grade 4 organ toxicities (excl. transaminases)







• Onset of CRS is typically early, but can persist for long periods • Median time to onset in clinical trials:

Axicabtagene ciloleucel¹

Day 2

No patients had new-onset CRS past Day 12

> Both products reported approxir

1. Locke FL, et al. Lancet Oncol. 2019;20:31-42. 2. Novartis. Treatment Process. www.hcp.novartis.com/products/kymriah/acute-lymphoblastic-leukemia-children/dosing-andadministration/. Accessed October 10, 2019.



Onset of CRS

	Tisagenlecleucel² Day 3
	Only 2 patients had new-onset CRS past Day 10
	S symptoms persisting for ly 50 days



Diagnosis of CRS

• Commonly based on trend of IL-6, DIC (fibrinogen, PTT/INR, haptoglobin, platelets), ferritin, CRP¹

Clinical Diagnosis, NOT a Laboratory Diagnosis

- CRS
- symptom management, and end organ optimization
- Often must be managed in tandem with neutropenic fever algorithms Neutropenic fever occurs in 10% to 20% of patients² 0

CRP, C-reactive protein; DIC, disseminated intravascular coagulation; INR, international normalized ratio; PTT, partial thromboplastin time. 1. Wang Z, Han W. Biomark Res. 2018;6:4. 2. Schuster SJ, et al. N Engl J Med. 2019;380:45-56.



Trends may have value for anticipating worsening, stabilizing, and improving

Supportive care with antipyretics, cardiovascular and respiratory support,





Treatment of CRS

- Tocilizumab is the only FDA-approved agent for the treatment of CRS¹
 - Ο hand prior to CAR T-cell infusion²⁻⁴
 - Blocks IL-6 receptor Ο
 - Used to treat moderate to severe CRS Ο
- Siltuximab⁶
 - Less extensively studied and not part of REMS Ο
 - Binds to circulating IL-6 0
- Anakinra⁷
 - Even less studied than siltuximab 0
 - Binds to IL-1 receptor Ο

1. Riegler LL, et al. Ther Clin Risk Manag. 2019;15:323-35. 1. Kite. Risk Evaluation and Mitigation Strategy (REMS). www.yescartarems.com/. Accessed October 7, 2019. 2. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019. 3. Mahmoudjafari Z, et al. Biol Blood Marrow Transplant. 2019;25:26-33. 4. Santomasso B, et al. Am Soc Clin Oncol Educ Book. 2019;39:433-44. 5. Norelli M, et al. Nature Med. 2018;24:739-48. 6. Brudno JN, Kochenderfer JN. Blood. 2016;127:3321-30.



Both FDA-approved CAR T-cell products require that 2 vials of tocilizumab per patient are on

Dexamethasone or methylprednisolone for severe CRS or failure of tociluzumab⁵





Neurotoxicity

- Encompasses a spectrum of CNS toxicity
 - Including: confusion or delirium, paranoid aphasia, somnolence, seizures, insomnia, encephalopathy, and death^{1,2}
- Wide range of time to onset
 48 hr to 4 wk^{3,4}
- Treated with supportive care through management of any concurrent CRS
- Dexamethasone or methylprednisolone per product algorithms or clinical trial design^{3,4}
- Tocilizumab when concurrent with CRS

CNS, central nervous system.

1. Prudent V, Breitbart WS. Palliat Support Care. 2017;15:499-503. 2. Gust J, et al. CNS Drugs. 2018;32:1091-101. 3. Kite. Risk Evaluation and Mitigation Strategy (REMS). www.yescartarems.com/. Accessed October 7, 2019. 4. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019. 4. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019. 4. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019. 4. Novartis Risk Evaluation and Mitigation Strategy (REMS). www.kymriah-rems.com/. Accessed October 7, 2019.



У	Lack of imaging does not rule out CAR T-c
a,	neurotoxicity
,	 Cerebral edema a late sign with very poor prognosis
	Limit driving, heavy machinery, dangerous
	 activities, etc for approximately 4 to 6 wk Can be individualized based on concern for CNS toxicity
	Provide extensive caregiver education





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Long-Term Follow-Up

- Monitoring by caregivers for delayed CRS and neurotoxicity
- Clinic and laboratory follow-up for prolonged or delayed cytopenias
- Antibiotic prophylaxis for neutropenia and trimethoprim-sulfamethoxazole for pneumocystis jiroveci pneumonia prophylaxis
- Hypogammaglobulinemia, secondary to B-cell depletion by CD19-targeted CAR-T products, may be treated per clinic preference or reserved for patients with recurrent infections or other risk factors
- Antiepileptic prophylaxis per clinic protocols
- Disease specific monitoring for relapse
- T cell-specific monitoring, albeit unclear significance at this time
- Secondary malignancies

Doan A, Pulsipher MA. Pediatric Blood Cancer. 2018;65:e26914.







Conclusions

- tumors.
- Awareness of the current treatment landscape, including the clinical trial patients to appropriate therapy.
- both to manage aggressive disease.
- experience and expertise to provide early and effective intervention.



• CAR T-cell therapy represents new and novel management strategy for the treatment of B-cell malignancies, as well as a range of hematologic and solid

landscape, is critical to effectively manage patient expectations and direct

 Although CAR T-cell treatment is neither a conventional chemotherapy nor a hematopoietic stem cell transplant, it can be used in conjunction with either or

• The side effects of CAR T cells are unique and require practitioner and institution



